



Speed Post

B-190198/WQM-II(RG)/CPCB/Sugar/66/2016-17

Oct 16<sup>th</sup>, 2018  
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To,

M/s Simbhaoli Sugar Ltd. (Sugar Division),  
Simbhaoli, District-Hapur,  
Uttar Pradesh-245207

**DIRECTION UNDER SECTION 5 OF THE ENVIRONMENT (PROTECTION) ACT, 1986**

**WHEREAS**, the Central Government has notified the standards for discharge of environmental pollutants from various categories of industries under the Environment (Protection) Act, 1986 and the rules framed there under; and

**WHEREAS**, the Ministry of Environment & Forests, Govt. of India, vide notification S.O.157(E) of 27.02.1996 has delegated powers vested under Section 5 of the Environment (Protection) Act, 1986 (29 of 1986) to the Chairman, Central Pollution Control Board (CPCB), to issue direction to any industry, Municipal Corporation, Municipal Council, Cantonment Board to any local or other Authority for the violation of emission and effluent standards notified under the Environment (Protection) Rules, 1986; and

**WHEREAS**, it is obligatory on the part of industries to install effluent treatment plants (ETPs) to comply with the effluent discharge standards as notified under the Environment (Protection) Act, 1986 and the Rules framed thereunder and also to meet the consent conditions granted by State Pollution Control Board (SPCBs) / Pollution Control Committees (PCCs); and

**WHEREAS**, M/s Simbhaoli Sugar Ltd., Simbhaoli, District-Hapur, U.P. (hereinafter referred as 'the Unit') is involved in the process of sugar manufacturing from crushing of cane; and

**WHEREAS**, CPCB issued direction dated 06.06.2017 under section 5 of the Environment (Protection) Act, 1986 to the Unit for carrying out ETP adequacy assessment by reputed institutions; and

**WHEREAS**, CPCB received adequacy assessment report on 05.10.2017 from the Unit prepared by NSI, Kanpur; and

**WHEREAS**, CPCB issue direction dated 27.11.2017 under section 5 of Environment (Protection) Act, 1986 to the Unit; and

**WHEREAS**, the Unit submitted the revalidated adequacy assessment reports validated by NSI, Kanpur vide letter dt. 02.02.2018 which was examined and following observation were made:

1. Flow meters to be installed at major unit operations to ascertain and control hot and cold-water requirement.
2. Flow meters to be installed at various consumption points.
3. Flow meters to be installed at ETP inlet and outlet.

**Contd..2/-)**

M/s Simbhaoli Sugar Ltd., Simbhaoli, District-Hapur, U.P.

4. ETP system of the unit shall require revalidation after suggested additions/modifications.
5. Effluent generation is estimated as 182.7 litre/tone for cane crushed

**AND WHEREAS**, the Unit was inspected on 08.02.2018 by officials from CPCB, and following observations were made;

1. The Unit and the ETP were operational at the time of operation.
2. The Unit has installed Effluent Treatment Plant (ETP) which is comprised of Oil and Grease trap, Equalization Tank, Primary Clarifier, Aeration Tank, Secondary Clarifier, Sand and Carbon Filter, Sludge Drying Bed.
3. The analysis of treated effluent sample showed pH-7.37 as against norms of 5.5-9.0, **BOD-105 mg/l** against norms of 30 mg/l, **COD-464 mg/l** against norms of 250 mg/l and **TSS-51 mg/l** against norms of 30 mg/l which indicated non-compliance w.r.t. BOD, COD & TSS with the effluent surface discharge norms prescribed under Environment (Protection) Rules, 1986.
4. The Unit has high pressure boiler and R.O. is installed for boiler blow down which was not working at the time of visit, and no CPU was installed.
5. The Unit has installed OCEMS and provided connectivity with CPCB server.

**AND WHEREAS**, CPCB issued direction dated 19.04.2018 under Section 5 of the Environment (Protection) Act, 1986 to the unit for compliance of the following:

1. The Unit is directed to close down its Sugar manufacturing operations with immediate effect and shall not resume its operations.
2. The Unit shall install & Commission ETP system upto tertiary treatment level including adequate treatment system for spray pond overflow effluent in case of double sulphitation process.
3. The Unit having high-pressure boiler (>45 Kg/cm<sup>2</sup>) shall install & Commission Condensate Polishing Unit (CPU) for treatment of condensate water to ensure its reuse & recycle within the process and shall meet the notified standard.
4. The Unit shall restrict the effluent storage capacity to 15 days.
5. The Unit shall inform to CPCB about the Closure of operation immediately.
6. The Unit shall seek permission from CPCB before resumption of manufacturing operations.

**AND WHEREAS**, the Unit's reply vide letter dated 29.5.2018 was examined; and

**WHEREAS**, CPCB through an Expert Committee comprising of experts from National Sugar Institute (NSI), Kanpur, Vasantdada Sugar Institute (VSI), IITs and representatives from sugar mills prepared a Charter for Water Recycling and Pollution Prevention (thereafter referred to as the Charter; and

(Contd..3/-)

**WHEREAS**, a meeting of sugar mills operating in Uttar Pradesh, representatives of UPPCB and CPCB was held on 06.07.2018 under Chairmanship of Principal Secretary, Sugar Industries and Sugarcane Development, Government of Uttar Pradesh and the following decisions are made

1. Sugar Mills shall submit an action plan to CPCB by 20.07.2018 regarding the steps taken by them pertaining to the notices issued to them. Also they shall submit action plan to implement recommendations of their adequacy assessment report.
2. All sugar mills shall ensure implementation of Charter and shall submit action plan to CPCB by 20.08.2018.
3. All sugar mills shall ensure the upgradation of their ETP within August, 2018 so as to ensure no interruption in functioning of the ETP in the following seasons.
4. All sugar mills shall maintain a logbook on ETP operations on a daily basis.
5. ETP shall be operational at all times and all bypass arrangements should be dismantled with immediate effect.
6. MLSS in aeration tanks should be maintained at 2000-2500 mg/l.
7. All sugar units shall set up environmental laboratories for regular analysis of raw and treated effluent thereby ensuring proper functioning of the ETP.
8. All sugar mills shall employ dedicated technicians for operating and regular maintenance of ETP and shall also ensure that the technicians are given proper training on ETP maintenance and lab analysis on regular basis.
9. To ensure proper training of the environmental technicians all sugar mills shall facilitate training of 5 employees.
10. All sugar mills may establish an Environment Management Cell at their level consisting of concerned officials in order to ensure compliance with environmental standards at industry level itself.

**AND WHEREAS**, the unit vide letter dated 20.07.2018 submitted their compliance status of the Charter, which is examined and following observations are made:


1. The unit is in the process of installing necessary flow meters at requisite points as prescribed under the Charter and has assured completion of the same before crushing season.
2. The unit has submitted action plan/ compliance report on upgradation of ETP.
3. The unit is maintaining proper logbook for bore-well readings thereby recording their fresh water consumption on regular basis.
4. The unit has stated that no untreated/ partially treated effluent is being discharged on land.
5. The unit shall employ hydro-jet for cleaning of heat exchanger unit.
6. The unit has already set up environmental laboratory with dedicated technical staff.
7. The unit has planned to arrange training for its technical staff on ETP Operation and Maintenance.
8. The unit has submitted compliance report on BMT for Water Recycling and Pollution Prevention.

**(Contd..4/-)**

**AND NOW, THEREFORE**, in view of above observations and in exercise of the powers delegated to the Chairman, CPCB under section 5 of the Environment (Protection) Act, 1986, the unit (M/s Simbhaoli Sugar Ltd., Simbhaoli, District-Hapur, U.P.) is directed to comply with the following directions before commencement of crushing season 2018-2019;

1. The unit shall start its operation only after obtaining the valid consent from the Uttar Pradesh Pollution Control Board.
2. The unit shall implement the observation & recommendation of the revalidated adequacy assessment of ETP.
3. The unit shall install sealed flow meter along with running hours meter on bore wells so as to ascertain usage of fresh water for various uses.
4. The unit shall install flow meters at major areas of cold and hot water consumption.
5. The unit shall install flow meters for measuring generation of effluent from various prominent areas.
6. The unit shall maintain logbook for individual process unit for recording daily water consumption and effluent generation also.
7. The unit shall carry out colour coding of pipelines carrying recycled process water and fresh process water.
8. The Unit shall commission mechanical sludge handling system of adequate capacity
9. The unit shall carry out analysis of effluent discharge parameters notified under Environment (Protection) Rules, 1986 and logbook shall be maintained on daily basis.
10. The unit shall submit the implementation status of the Charter in the form of Affidavit and the documentary proof of the completion of the work as committed in the action plan.
11. The unit shall submit implementation status of the Charter and performance adequacy audit of ETP including actual assessment of water consumption and effluent generation duly validated by reputed expert institute namely NSI Kanpur, VSI Pune, IITs during crushing season & submit the report to CPCB within 60 days of resumption of operation

In case of default in compliance with the above directions, CPCB will be constrained to initiate action against the Unit (M/s **Simbhaoli Sugar Ltd., Simbhaoli, District-Hapur, U.P.**) without giving any further notice in accordance with the provisions of the Environment (Protection) Act, 1986.

  
19/7/18  
**(S. P. SINGH PARIHAR)**  
CHAIRMAN

(Contd..5/-)

Copy to:

1. **Principal Secretary (Sugar)**  
Sugar Industry and Cane Development  
Department, "G" Block, 2/3, Mantri Wing, 4th  
Floor, Bapu Bhawan, Vidhan Sabha Marg  
Lucknow - 226 001
  2. **The Chairperson**  
Uttar Pradesh Pollution Control Board,  
Building No. TC-12V, Vibhuthi Khand,  
Gomti Nagar, Lucknow - 226 010
  3. **Joint Secretary (CP Division)**  
Ministry of Environment, Forest & C.C  
Prithvi Block, Indira Paryavaran Bhawan,  
Jorbagh Road, New Delhi - 110 003
  4. **The District Magistrate**  
Hapur-245 207, U.P.
  5. **The Superintending Engineer**  
Madhyanchal Vidyut Vitran Nigam Ltd.  
Hapur, U.P.
  6. **The Regional Director**  
Regional Directorate  
Central Pollution Control Board, PICUP Bhawan,  
Ground Floor, Vibhuthi Khand, Gomti Nagar,  
Lucknow - 226 010
  7. The In-charge, IT Division, CPCB
  8. Master file/Guard file, WQM II, CPCB Delhi
- With request to ensure compliance of the directions
- :With request to ensure compliance of the directions.
- :For kind information, please.
- : With request to ensure compliance of the directions.
- : To reconnect the power supply of the unit, please
- :For follow up and ensuring compliance



(Prashant Gargava)  
MEMBER SECRETARY