

- (v) After four years from the date of this notification, all the existing units shall comply with the standards prescribed for the new units.

**65. BRIQUETTE INDUSTRY  
(COAL)**

**EMISSIONS :**

(i) Units having capacity less than 10 tonnes	Particulate matter (corrected to 6% CO <sub>2</sub> )	350 mg/Nm <sup>3</sup>
(ii) Units having capacity 10 tonnes or more	Particulate matter (corrected to 6% CO <sub>2</sub> )	150 mg/Nm <sup>3</sup>

**Note:** For control of emissions/and proper dispersal of pollutants, the following guidelines shall be followed by the industry :-

- (i) A minimum stack height of 20 metres shall be provided.
- (ii) All ovens shall be modified to single chimney multi-oven systems.
- (iii) Emissions from ovens shall be channelised through inbuilt draft stack. Optimum heat utilization technique shall be used.
- (iv) In case of units having capacity 10 tonnes and above, wet scrubbing system shall be provided to control air pollution.

**66. SOFT COKE INDUSTRY**

Particulate matter (Corrected to 6% CO <sub>2</sub> )	350 mg/Nm <sup>3</sup>
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**Note:** Wet scrubbing systems alongwith byproduct recovery system shall be provided.

**GUIDELINES FOR EMISSION CONTROL TO IMPROVE WORK ZONE ENVIRONMENT (APPLICABLE FOR INDUSTRIES AT SERIAL NUMBERS 64, 65 AND 66):**

- (a) Water used for quenching and wet scrubbing shall be recalculated and reused through catch-pits.
- (b) Leakages in the oven shall be sealed by bentonite or by any suitable paste and by proper maintenance to avoid fugitive emission.