

- (iii) BOD shall be allowed upto 350 mg/l for discharge into a town sewer, if such sewer leads to a secondary biological treatment system.
- (iv) Suspended solids shall be allowed upto 450 mg/l for discharge into a town sewer, if such sewer leads to a secondary biological treatment system.

**70. BOILERS(SMALL)**

Steam generation capacity (ton/hour)	Particulate matters emission (mg/Nm <sup>3</sup> )
less than 2	1200*
2 to less than 10	800*
10 to less than 15	600*
15 and above	150**

\* to meet the respective standards, cyclone/multicyclone is recommended as control equipment with the boiler.

\*\* to meet the standard, bag filter/ESP is recommended as control equipment with the boiler.

**Note :**

(i) 12% of CO<sub>2</sub> correction shall be the reference value for particulate matter emission standards for all categories of boilers.

(ii) These limits shall supercede the earlier limits notified under Schedule I at serial number 34 of Environment (Protection) Act, 1986 vide notification GSR 742(E), dated 30<sup>th</sup> August, 1990.

(iii) Stack Height for small Boilers.  
For the small boilers using coal or liquid fuels, the required stack height with the boiler shall be calculated by using the formula.

$$H=14 Q^{0.3}$$

Where H—Total stack height in metres from the ground level.

Q=SO<sub>2</sub> emission rate in kg/hr.

In no case the stack height shall be less than 11 metres.

Where providing all stacks are not feasible using above formula the limit of 400 mg/Nm<sup>3</sup> for SO<sub>2</sub> emission shall be met by providing necessary control equipment with a minimum stack height of 11 metres.

## 71. PESTICIDES INDUSTRY

(i) Compulsory Parameters	mg/l except pH
pH	6.5—8.5
BOD (3 days at 27°C)	100
Oil & Grease	10
Suspended solids	100
Bioassay test	Minimum 90% survival of fish after 96 hours with 90% effluent and 10% dilution water. Test shall be carried out as per IS : 6502-1971.
(ii) Additional Parameters	mg/l
(a) Heavy metal	
Copper	1.0
Manganese	1.0
Zinc	1.0
Mercury	0.01
Tin	0.1
Any other like Nickel	shall not exceed 5 times the drinking water standards (BIS) individually.
(b) Organics	
Phenol & Phenolic Compounds as C <sub>6</sub> H <sub>5</sub> OH	1.0
(c) Inorganics	
Arsenic as AS	0.2
Cyanide as CN	0.2
Nitrate as NO <sub>3</sub>	50
Phosphate as P	5.0