(v) After four years from the date of this notification, all the existing units shall comply with the standards prescribed for the new units.

65. BRIQUETTE INDUSTRY

(COAL)

EMISSIONS:

(i) Units having capacity less than 10 tonnes
Particulate matter 350 mg/Nm$^3$
(corrected to 6% CO$_2$)

(ii) Units having capacity 10 tonnes or more
Particulate matter 150 mg/Nm$^3$
(corrected to 6% CO$_2$)

Note: For control of emissions and proper dispersal of pollutants, the following guidelines shall be followed by the industry:

(i) A minimum stack height of 20 metres shall be provided.

(ii) All ovens shall be modified to single chimney multi-oven systems.

(iii) Emissions from ovens shall be channelised through inbuilt draft stack. Optimum heat utilization technique shall be used.

(iv) In case of units having capacity 10 tonnes and above, wet scrubbing system shall be provided to control air pollution.

66. SOFT COKE INDUSTRY

Particulate matter 350 mg/Nm$^3$
(Corrected to 6% CO$_2$)

Note: Wet scrubbing systems along with byproduct recovery system shall be provided.

GUIDELINES FOR EMISSION CONTROL TO IMPROVE WORK ZONE ENVIRONMENT (APPLICABLE FOR INDUSTRIES AT SERIAL NUMBERS 64, 65 AND 66):

(a) Water used for quenching and wet scrubbing shall be recalculated and reused through catch-pits.

(b) Leakages in the oven shall be sealed by bentonite or by any suitable paste and by proper maintenance to avoid fugitive emission.